

Work Order ID 81333

Tuesday, March 13, 2012 12:37:29 PM

81333*Ship today*

Page 1

Item ID: D3638-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bushing

Start Date: 3/13/2012 Start Qty: 8.00

8

Cust Item ID:

Required Date: 3/13/2012 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan: *MF*Date: *12-03-13*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3638

Rev *A*

100

0.00

*RP**12-3-13**8 9****100***

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA704Debur and tumble

110

QC2- Inspect parts off machine FAI/FAIB

0.00

*QC**12-3-13**8 9****110***

QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00

*QC**12/3/13**8****120***

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Accept

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Setup Start ***NS1***

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Item Name: Bushing

Start Date: 3/13/2012 Start Qty: 8.00

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Cust Item ID:

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

Identify as per dwg & Stock Location: **ST244** 0.00

130

Packaging

Memo

0.00

Packaging

(8x) SP 12-03-13

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/03/13 MF 12-03-13

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Picklist Print

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Page 1

Work Order ID: 81333

Parent Item: D3638-1

Parent Item Name: Bushing

Start Date: 3/13/2012

Required Date: 3/13/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP rev A 07.09.11 new issue EC
IPP Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000 303 Round Bar 1.00		Purchased	No			100	f	22.1632	0.035	0.2947368			

303 R375
M303R.0375

Location	Loc Qty	Loc Code
MAT012	10.16315789	
120603	10.1631579	
MAT028	12	
120866	12	

115868

20 2.3.13
333

W/O:		WORK ORDER CHANGES					
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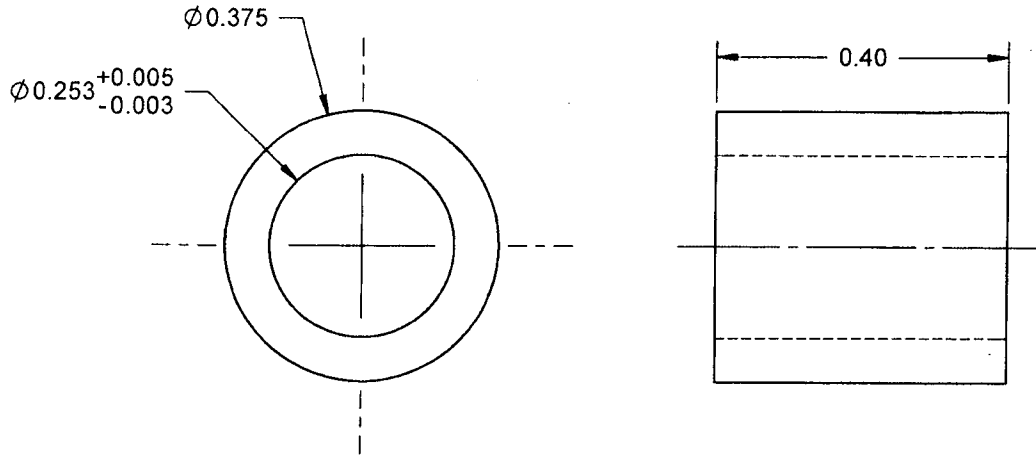
#8333

RELEASED
07.07.27

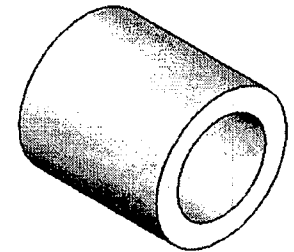
UNDER REVIEW

LE 07.10.16
OK TO SHIP

cust. Requires Rev A



D3638-1 BUSHING
(REPLACES GENEVA P/N G10608-2)



NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

A	NEW ISSUE; REPLACES GENEVA G10608-2		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS LE GP E MP TH	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3638	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		BUSHING	4:1	
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		

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